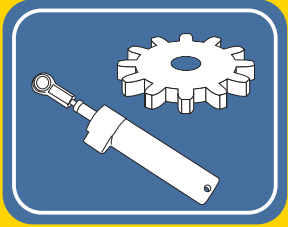


America's Choice®



Way Oils

America's Choice® Way Oils are designed to increase the life of machine tools by providing proprietary anti-rust and friction additives for superior protection. They're approved for use in Daimler Chrysler, Ford and General Motors and are ideal for use in planers, grinders, horizontal boring machines, shapers, jig borers and milling machines.

Safety-Kleen's closed loop re-refining process takes used oil and re-refines it into an exceptional quality base oil that is combined with premium additives to create a high performing re-refined oil. Re-refining oils is an infinitely better way to protect our environment and economy by reducing heavy metal emissions, greenhouse gases and our dependence on foreign oil.

Safety-Kleen, the world's leader in re-refining technology, re-refines **America's Choice®** base oils at our two state-of-the-art re-refineries in East Chicago, Indiana and Breslau, Ontario.

TYPICAL PROPERTIES

America's Choice®	32	68	220
Specific Gravity @ 15.6 °C874	.879	.893
Viscosity cSt @ 40 °C	34.3	69.2	244.2
cSt @ 100 °C.....	5.7	8.9	20.4
Viscosity Index	108	103	97
Flash Point, °C.....	226	242	261
Pour Point, °C	-33	-33	-18
Demulsibility, ASTM D1401 @ 54 °C	40/40/0 (15)	40/40/0 (15)	NA
@ 82 °C	NA	NA	40/40/0 (15)
Demulsibility, ASTM D2711 Free Water, ml	83.5	NA	83.0
Water in oil, %.....	0.08	NA	Trace
Emulsion, ml	0	NA	0
Rust, ASTM D665B	Pass	Pass	Pass
Acid # ASTM D-974.....	0.28	0.28	0.28
P, ppm	135	135	135
S, ppm	2,000	2,270	3,200
Copper Corrosion, ASTM D130	1b	1b	1b
Precipitation Number	<0.05	<0.05	<0.05
Timken OK Load	35	65	60
Cincinnati Lamb Stick-Slip	0.77	0.77	0.74
Cincinnati Lamb Thermal Stability	P-53	P-47	P-50

Available in bulk

Note: The values shown are representative of current production and may vary within modest ranges.



Safety-Kleen Systems, Inc.
safety-kleen.com, ac-rerefined.com

Customer Service 1-800-525-5739

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